United States Patent Application
Title: Changeover System and Changeover Method for Metal Forming Mill
WELSH & KATZ, LED.
Docket No 8706-98124

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ANNOTated
Drawing
Sheet

Fig. 1

Fig. 2

Production of Product A

Production of Product B

Tool change to Product B

Tool change to Product D
(or ready to go back to A)

Wheels

Rails

Wheels

CO

PO

11

10

100

P2

P1

CO